

# Small hole Drilling

H22 (7/8")  
Taper tools, 6° taper

Small hole  
drilling

## Button bit

Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
mm	in	Front No size	Gauge No size	Front No size	Gauge No size			
H22								
32	1 1/4	2×4	1×4	2×7	5×7	40°	-	30322207-06
34	1 11/32	2×4	1×4	2×7	5×7	40°	-	30342207-06
36	1 27/64	2×4.5	1×4.5	2×7	5×8	40°	-	30362207-06
38	1 1/2	2×5	1×4.5	2×7	5×8	40°	-	30382207-06
41	1 5/8	2×5	1×5	2×7	5×9	40°	-	30412207-06



## H22

34	1 11/32	2×4	1×4	2×7	6×7	35°	-	30342208-06
36	1 27/64	2×4.5	1×4.5	2×7	6×7	35°	-	30362208-06
38	1 1/2	2×5	1×4.5	2×7	6×8	35°	-	30382208-06
40	1 37/64	2×5	1×5	2×8	6×8	35°	-	30402208-06



## H25

36	1 27/64	2×4.5	1×4.5	2×7	5×8	35°	-	30362507-06
38	1 1/2	2×5	1×4.5	2×8	5×8	35°	-	30382507-06
41	1 5/8	2×5	1×5	2×7	5×9	35°	-	30412507-06
43	1 11/16	2×5	1×5	2×8	5×9	35°	-	30432507-06



## Chisel bit

### H22

30	1 3/16	-	2×5	-	-	-	-	313022-06
32	1 1/4	-	2×5	-	-	-	-	313222-06
34	1 11/32	-	2×5	-	-	-	-	313422-06
36	1 27/64	-	2×5	-	-	-	-	313622-06
38	1 1/2	-	2×5.5	-	-	-	-	313822-06
40	1 37/64	-	2×5.5	-	-	-	-	314022-06



### H25

30	1 3/16	-	2×5	-	-	-	-	313025-06
32	1 1/4	-	2×5	-	-	-	-	313225-06
34	1 11/32	-	2×5	-	-	-	-	313425-06
36	1 27/64	-	2×5	-	-	-	-	313625-06
38	1 1/2	-	2×5.5	-	-	-	-	313825-06
40	1 37/64	-	2×5.5	-	-	-	-	314025-06



# Small hole Drilling

H22 (7/8")  
Taper tools, 7° taper

Small hole  
drilling

## Button bit

Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
mm	in	Front No size	Gauge No size	Front No size	Gauge No size			
H22								
32	1 1/4	2×4	1×4	2×7	5×7	40°	-	30322207-07
34	1 11/32	2×4	1×4	2×7	5×7	40°	-	30342207-07
36	1 13/32	2×4.5	1×4.5	2×7	5×8	40°	-	30362207-07
38	1 1/2	2×5	1×4.5	2×7	5×8	40°	-	30382207-07
41	1 5/8	2×5	1×5	2×7	5×9	40°	-	30412207-07



## H22

34	1 11/32	2×4	1×4	2×7	6×7	35°	-	30342208-07
36	1 13/32	2×4.5	1×4.5	2×7	6×7	35°	-	30362208-07
38	1 1/2	2×5	1×4.5	2×7	6×8	35°	-	30382208-07
41	1 5/8	2×5	1×5	2×8	6×8	35°	-	30412208-07



## H25

36	1 13/32	2×4.5	1×4.5	2×7	5×8	35°	-	30362507-07
38	1 1/2	2×5	1×4.5	2×8	5×8	35°	-	30382507-07
41	1 5/8	2×5	1×5	2×7	5×9	35°	-	30412507-07
43	1 11/16	2×5	1×5	2×8	5×9	35°	-	30432507-07



## Chisel bit

### H22

30	1 3/16	-	2×5	-	-	-	-	313022-07
32	1 1/4	-	2×5	-	-	-	-	313222-07
34	1 11/32	-	2×5	-	-	-	-	313422-07
36	1 27/64	-	2×5	-	-	-	-	313622-07
38	1 1/2	-	2×5.5	-	-	-	-	313822-07
40	1 37/64	-	2×5.5	-	-	-	-	314022-07



### H25

36	1 13/32	-	2×5	-	-	-	-	313625-07
38	1 1/2	-	2×5.5	-	-	-	-	313825-07
41	1 5/8	-	2×5.5	-	-	-	-	314125-07
43	1 11/16	-	2×5.5	-	-	-	-	314325-07



# Small hole Drilling

H22 (7/8")  
Taper tools, 11° taper

Small hole  
drilling

## Button bit

Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
mm	in	Front No size	Gauge No size	Front No size	Gauge No size			

### H22



34	1 11/32	1×4.5	2×4.5	2×7	5×7	35°	-	30342207-11
36	1 27/64	1×5	2×5	2×7	5×8	35°	-	30362207-11
38	1 1/2	1×5.5	2×5	2×8	5×8	35°	-	30382207-11
41	1 5/8	1×5.5	2×5.5	2×7	5×9	35°	-	30412207-11

### H22



34	1 11/32	1×4.5	2×4.5	2×7	6×7	35°	-	30342208-11
36	1 27/64	1×5	2×5	2×7	6×7	35°	-	30362208-11
38	1 1/2	1×5.5	2×5	2×7	6×8	35°	-	30382208-11
41	1 5/8	1×5.5	2×5.5	2×8	6×8	35°	-	30412208-11

### H25



36	1 27/64	2×4	1×4	2×7	5×8	35°	-	30362507-11
38	1 1/2	2×5	1×5	2×8	5×8	35°	-	30382507-11
41	1 5/8	2×5	1×5	2×7	5×9	35°	-	30412507-11
43	1 11/16	2×5	1×5	2×8	5×9	35°	-	30432507-11

## Chisel bit

### H22



30	1 3/16	-	2×5	-	-	-	-	313022-11
32	1 1/4	-	2×5	-	-	-	-	313222-11
34	1 11/32	-	2×5	-	-	-	-	313422-11
36	1 27/64	-	2×5	-	-	-	-	313622-11
38	1 1/2	-	2×5.5	-	-	-	-	313822-11
40	1 37/64	-	2×5.5	-	-	-	-	314022-11

### H25



30	1 3/16	-	2×5	-	-	-	-	313025-11
32	1 1/4	-	2×5	-	-	-	-	313225-11
34	1 11/32	-	2×5	-	-	-	-	313425-11
36	1 27/64	-	2×5	-	-	-	-	313625-11
38	1 1/2	-	2×5.5	-	-	-	-	313825-11
40	1 37/64	-	2×5.5	-	-	-	-	314025-11

# Small hole Drilling

H22 (7/8")  
Taper tools, 12° taper

Small hole  
drilling

## Button bit

Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
mm	in	Front No size	Gauge No size	Front No size	Gauge No size			
H22								
32	1 1/4	2×4	1×4	2×7	5×7	40°	-	30322207-12
33	1 5/16	2×4	1×4	2×7	5×7	40°	-	30332207-12
35	1 3/8	2×4	1×5	2×7	5×7	40°	-	30352207-12
36	1 13/32	2×4.5	1×5	2×7	5×8	40°	-	30362207-12
38	1 1/2	2×4.5	1×5	2×8	5×8	40°	-	30382207-12
40	1 9/16	2×5	1×5	2×8	5×8	40°	-	30402207-12



## H22

32	1 1/4	2×4.5	1×4.5	2×7	6×7	15°, 35°	-	30322208-12
34	1 11/32	2×4.5	1×4.5	2×7	6×7	15°, 35°	-	30342208-12
38	1 1/2	2×5	1×5	2×8	6×8	15°, 35°	-	30382208-12
45	1 3/4	2×5.5	2×4	2×8	6×9	15°, 35°	-	30452208-12



## H25

36	1 13/32	2×4.5	1×5	2×7	5×8	35°	-	30362507-12
38	1 1/2	2×4.5	1×5	2×8	5×8	35°	-	30382507-12
41	1 9/16	2×5	1×5	2×7	5×9	35°	-	30412507-12
43	1 11/16	2×5	1×5	2×8	5×9	35°	-	30432507-12



## Chisel bit

### H22

30	1 3/16	-	2×5	-	-	-	-	313022-12
32	1 1/4	-	2×5	-	-	-	-	313222-12
34	1 11/32	-	2×5	-	-	-	-	313422-12
36	1 27/64	-	2×5	-	-	-	-	313622-12
38	1 1/2	-	2×5.5	-	-	-	-	313822-12
40	1 37/64	-	2×5.5	-	-	-	-	314022-12



### H25

30	1 3/16	-	2×5	-	-	-	-	313025-12
32	1 1/4	-	2×5	-	-	-	-	313225-12
34	1 11/32	-	2×5	-	-	-	-	313425-12
36	1 27/64	-	2×5	-	-	-	-	313625-12
38	1 1/2	-	2×5.5	-	-	-	-	313825-12
40	1 37/64	-	2×5.5	-	-	-	-	314025-12

